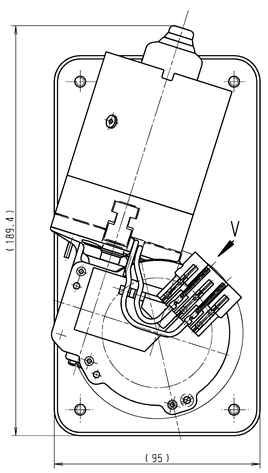
Bemusterung und Freigabe nach SWF 47.014

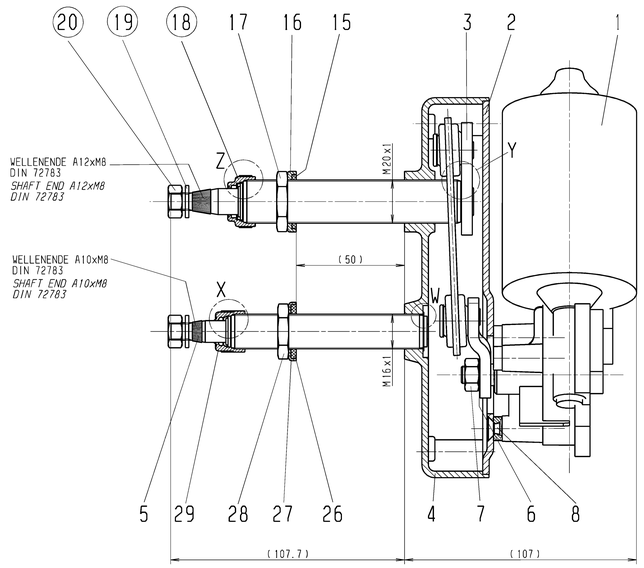
Sampling and Release to SWF 47.014

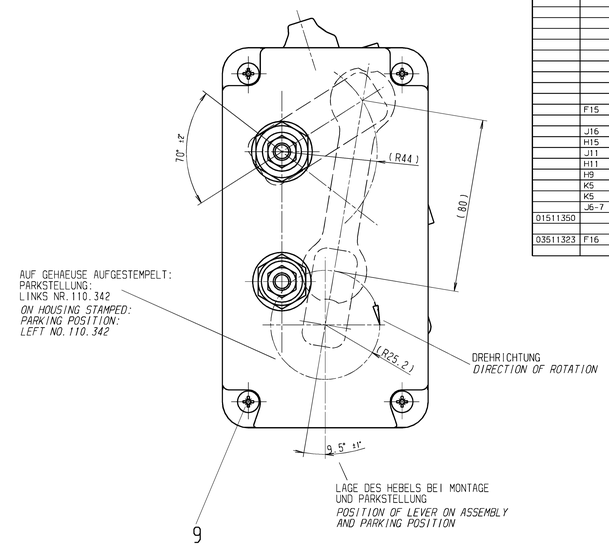
Aen.-Nr. *Rev. no.*	Feld *Zone*	Art der Aenderung	*Revision*	Tag *Date*	Name *Name*	M *M*
117075		NEU EINGEFUEHRT	*INTRODUCED*	05.10.98	SCHA.	
00511264		POS. 3 WAR 110.399 SWF 31.361/2	*ITEM 3 WAS 110.399 SWF 31.361/2*			
		WIRD 107.958 SWF 31.361/1	*GETS 107.958 SWF 31.361/1*			
		POS. 4 WAR 182.006 WIRD 191.492	*ITEM 4 WAS 182.006 GETS 191.492*			
		POS. 5 WAR 181.994 WIRD 186.732	*ITEM 5 WAS 181.994 GETS 186.732*			
		POS. 10 WAR 913.787 WIRD 901.941	*ITEM 10 WAS 913.787 GETS 901.941*			
		POS. 11 WAR 916.775 1 SCHEIBE OF	*ITEM 11 WAS 916.775 1 WASHER N CHAM*			
		SWF 21.302 WIRD 906.098 1 RING	*SWF 21.302 GETS 906.098 1 RING*			
		SWF 21.338	*SWF 21.338*			
		POS. 12 WAR 906.098 1 RING SWF 21.338	*ITEM12 WAS 906.098 1 RING SWF 21.338*			
		WIRD 907.283 1 SCHEIBE OF SWF 21.302	*GETS 907.283 1 WASHER N CHAM*			
		NACH BEDARF	*SWF 21.302 AS REQUIRED*			
		POS. 13 WAR 921.218 WIRD 905.567	*ITEM 13 WAS 921.218 GETS 905.567*			
		POS. 14 WAR 905.641 WIRD 904.845	*ITEM 14 WAS 905.641 GETS 904.845*			
		POS. 21 WAR 900.214 WIRD 908.224	*ITEM 21 WAS 900.214 GETS 908.224*			
		POS. 22 WAR 903.026 1 SCHEIBE OF	*ITEM 22 WAS 903.026 1 WASHER N CHAM*			
		SWF 21.302 WIRD 907.147 1 RING	*SWF 21.302 GETS 907.147 1 RING*			
		SWF 21.338	*SWF 21.338*			
		POS. 23 WAR 907.147 1 RING SWF 21.338	*ITEM23 WAS 907.147 1 RING SWF 21.338*			
		WIRD 903.026 1 SCHEIBE OF SWF 21.302	*GETS 903.026 1 WASHER N CHAM*			
		NACH BEDARF	*SWF 21.302 AS REQUIRED*			
		POS. 31 099.491 SWF 13.201 FETT	*ITEM 31 099.491 SWF 13.201 GREASE*			
		NACH BEDARF ZUGEFUEGT	*AS REQUIRED ADDED*			
	F15	ANZUGSMOMENT POS. 7 WAR 20-25 NM	*TIGHTENING TORQUE ITEM7 WAS 20-25 NM*			
		WIRD 11-14 NM	*GETS 11-14 NM*			K
	J16	MASS WAR 189.4 WIRD (189.4)	*DIM. WAS 189.4 GETS (189.4)*			
	H15	MASS WAR 95 WIRD (95)	*DIM. WAS 95 GETS (95)*			
	J11	MASS WAR 50 WIRD (50)	*DIM. WAS 50 GETS (50)*			
	H11	MASS WAR 108 WIRD (107.7)	*DIM. WAS 108 GETS (107.7)*			
	H9	MASS WAR 107 WIRD (107)	*DIM. WAS 107 GETS (107)*			
	K5	MASS WAR R44 WIRD (R44)	*DIM. WAS R44 GETS (R44)*			
	K5	MASS WAR 80 WIRD (80)	*DIM. WAS 80 GETS (80)*			
	J6-7	MASS WAR R25.2 WIRD (R25.2)	*DIM. WAS R25.2 GETS (R25.2)*	29.02.00	SCHA.	
01511350		ANZUGSMOMENT POS. 7 WAR 11 BIS 14 NM	*TIGHT. TORQUE ITEm 7 WAS 11 TO 14 NM*			
		WIRD 20 BIS 25 NM	*TO BE 20 TO 25 NM*	03.07.01	STALLER	
03511323	F16	ANZUGSMOMENT POS. 9 WAR 5-7Nm WIRD	*TIGHTENING TORQUE ITEM.9 WAS 5-7Nm*			
		4.5-6Nm	*BEC. 4.5-6Nm*	15.05.03	KOEHLER	



MOTOR MUSS BEI PRUEFSPANNUNG UND BETRIEBSMOMENT IN PARKSTELLUNG LAUFEN (AUSLIEFERUNGSZUSTAND)

MOTOR MUST RUN TO PARKING POSITION UNDER OPERATING TORQUE, WITH TEST VOLTAGE (CONDITION AS-DELIVERED)





AUF GEHAEUSE AUFGESTEMPELT:
PARKSTELLUNG:
LINKS NR.110.342

ON HOUSING STAMPED:
PARKING POSITION:
LEFT NO.110.342

DREHRICHTUNG
DIRECTION OF ROTATION

LAGE DES HEBELS BEI MONTAGE UND PARKSTELLUNG

POSITION OF LEVER ON ASSEMBLY AND PARKING POSITION

ANZUGSMOMENTE *TIGHTENING TORQUE*

POS. 7 = 20	BIS 25 NM	*ITEM 7 = 20*	*TO 25 NM*
POS. 8 = 12	BIS 15 NM	*ITEM 8 = 12*	*TO 15 NM*
POS. 9 = 4.5	BIS 6 NM	*ITEM 9 = 4.5*	*TO 6 NM*
POS. 17 = 14	BIS 20 NM	*ITEM 17 = 14*	*TO 20 NM*
POS. 20 = 16	BIS 20 NM	*ITEM 20 = 16*	*TO 20 NM*
POS. 28 = 14	BIS 20 NM	*ITEM 28 = 14*	*TO 20 NM*

VOR DEMONTAGE DES GEHAEUSES, DIE SO ○ GEKENNZEICHNETEN POSITIONEN LOESEN

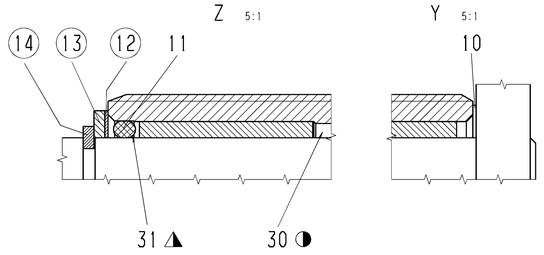
BEFORE REMOVING HOUSING ITEM MARKED WITH ○ MUST BE REMOVED

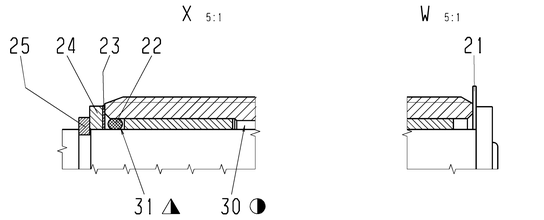
ALLE BEWEGLICHEN TEILE GEFETTET MIT ◑

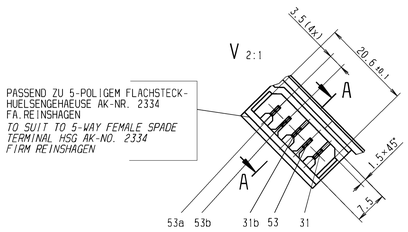
ALL MOVING PARTS GREASED WITH

RINGE GEFETTET MIT ◭

RINGS GREASED WITH

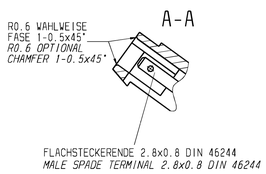






PASSEND ZU 5-POLIGEM FLACHSTECK-HUELSENGEHAEUSE AK-NR. 2334 FA.REINSHAGEN

TO SUIT TO 5-WAY FEMALE SPADE TERMINAL HSG AK-NO. 2334 FIRM REINSHAGEN

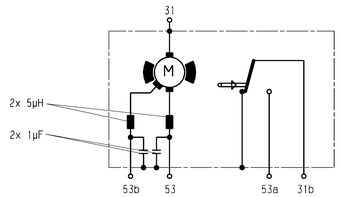


FLACHSTECKERENDE 2,8x0,8 DIN 46244

MALE SPADE TERMINAL 2.8x0.8 DIN 46244

SCHALTPLAN

CIRCUIT DIAGRAM



LEISTUNGSWERTE

CHARACTERISTICS

NENNSPANNUNG *NOMINALE VOLTAGE*	Un	=	24 V
PRUEFSPANNUNG *TEST VOLTAGE*	Up	=	26 V
DREHZAHL *SPEED*	n_{B1}	=	35±4 MIN^{-1}
DREHZAHL *SPEED*	n_{B2}	=	55±5 MIN^{-1}
ANZUGSMOMENT *STARTING TORQUE*	M_A	=	24 NM
BETR.MOMENT *OPERATING TORQUE*	M_B	=	1 NM

Pos. *Item*	Sachnr. *Part No.*	Menge *Quant.*	K-Bez	K-Benennung *Title*	Zeichng.-Nr. *Drawing No.*	Form. *Form.*	Blatt *Sheet*	Bem. *Rem.*
31	099.491	0.00		FETT	*GREASE*	SWF 13.201		05
30	099.496	0.00		FETT	*GREASE*	SWF 13.201		05
29	907.054	1.00		KAPPE	*CAP*	907.054		
28	900.748	1.00		MUTTER SKT	*HEXAGONAL NUT*	SWF 21.203		
27	900.652	1.00		SCHEIBE BO	*FLANGE WASHER*	SWF 21.307		
26	900.032	1.00		SCHEIBE OF	*WASHER N CHAM*	SWF 21.304		
25	908.463	1.00		RING SI	*CIRCLIP*	SWF 21.321		
24	905.278	1.00		SCHEIBE OF	*WASHER N CHAM*	SWF 21.302		
23	903.026	1.00		SCHEIBE OF	*WASHER N CHAM*	SWF 21.302		05
22	907.147	1.00		RING	*RING*	SWF 21.338		
21	908.224	1.00		SCHEIBE FE	*SPRING WASHER*	SWF 21.305		
20	900.026	2.00		MUTTER SKT	*HEXAGONAL NUT*	SWF 21.201		
19	902.137	2.00		RING FE	*SPRING RING*	SWF 21.312		
18	905.557	1.00		KAPPE	*CAP*	905.557		
17	900.750	1.00		MUTTER SKT	*HEXAGONAL NUT*	SWF 21.203		
16	905.560	1.00		SCHEIBE	*DISC*	905.560		
15	905.573	1.00		SCHEIBE OF	*WASHER N CHAM*	SWF 21.304		
14	904.845	1.00		RING SI	*CIRCLIP*	SWF 21.321		
13	905.557	1.00		SCHEIBE OF	*WASHER N CHAM*	SWF 21.302		
12	907.283	1.00		SCHEIBE OF	*WASHER N CHAM*	SWF 21.302		05
11	906.098	1.00		RING	*RING*	SWF 21.338		
10	901.941	1.00		SCHEIBE FE	*SPRING WASHER*	SWF 21.305		
09	912.030	4.00		SCHRAUBE LKSF	*SCREW CO SI*	912.030		B
08	914.529	3.00		SCHRAUBE SMK	*SCREW CSK C*	914.529		
07	900.026	1.00		MUTTER SKT	*HEXAGONAL NUT*	SWF 21.201		
06	912.054	1.00		SCHEIBE FE	*SPRING WASHER*	SWF 21.305		
05	186.732	1.00	ZUS	ACHSE WISCH	*WIPER SHAFT*	186.732		
04	191.492	1.00	ZUS	GEHAEUSE	*HOUSING*	191.492		
03	107.958	1.00		GESTAENGE	*LINKAGE UNIT*	SWF 31.361	1	
02	191.487	1.00		PLATTE	*PLATE*	191.487		
01	404.110	1.00	SUMK	WISCHERMOT MK	*WIPERMOTOR MK*	404.110		

bez. Sach-Nr. *for part-No.* 110.342 — Bemerkungen n. SWF 04.302 *Remarks to SWF 04.302*

F08	29.02.00	WA	00511264		
F05	05.10.98	TEW	117075		
Freigabe-St. *Release-level*	Datum *Date*	genehmigt *approved*	Referenz *Reference*		
bez. S-Nr. *for part-No* 110.342					

Alle Maesse in mm *All dimensions in mm* — Massstab *Scale* 1:1

Valeo — SC+CC Werte / *SC+CC Values*

	Tag *Date*	Name *Name*
Bearb. *Drawn*	12.09.97	SCHA.
Gepr. *Checked*	25.03.99	Thomas
Tech. *tech. checked*		

Kurz-Benennung *Title*: WISCHERANLAGE *WIPER SYSTEM*

Art-Nr *Cat.*: 0100

LA G | Zeichnungs-Nr *Drawing no.*: 110.342 | Blatt *Sheet* | von *of* | Format F

Valeo Auto-Electric GmbH & Co.KG, Stuttgarter Str.119 D-74321 Bietigheim

Ers.f. *Sub. for* 107.861

Ers.d. *Sub. by*

computerdrawing plotted at JUNE 26, 2003 13:56